

**Patent Application Serial No. 09/686,714
Amendment dated September 2, 2004
Response to Office Action of June 2, 2004**

In the Specification

Amend the paragraph beginning on line 4 of page 19 as follows:

Primary guide member 82 and secondary guide member 84 each include an attachment plate 92 having a quick release adjustment collar 92 which includes a threaded, rotatable lock arm that enables clamping and unclamping of adjustment collar 92 along a central one of the tie rods 90. In this manner, primary guide member 82 and secondary guide member 84 can be quickly and easily laterally adjusted in position relative to web guide plate 100 so as to accommodate changes to different die configurations.